## A MODEL SCHEME ON Steel Gate and Grill/ Steel Fabrication

1 Introduction Fabricated steel products cover a host of items such as grill gates, rolling shutter, tanks etc. Items such as gates, grills, tanks and rolling shutter have huge demand due to rapid growth of urbanisation and growth in commercial establishments. Units manufacturing items like tanks, gates, grills, rolling shutter are few in number and hence there are good prospects in the line for

storageentrepreneurs, especially those who are technically qualified.

2 Brief description of manufacturing

The main process steps are -(A). Cutting or shearing of the materials to size..

(B). Welding the sized material as per design of product to be made

(C). Grinding edges and surfaces to smoothness.

(D). Providing a coat of red oxide paint to the article produced.

3 Scope of Project Due to increasing decorative and fashion conciousness amongst urban and

rural people it's scope for growth is expected to be steady

4 Location Any place with good connectivity either in road or in railways or both is suitable

for this project.

5 **Project Cost**  ₹ 2,16,800.00

6 Means of finance

a) Own contribution (10%)

Rs. 21680.00

b) Govt. Subsidy

25000.00

c) Bank Loan

Rs. 170120.00

7 Total Power requirement ( HP/ KWH):

8 **Project Analysis** 

Fixed Capital/ Capital Expenditure

i Work Shed/ Building

Own

Rented

ii Area of work shed

: 600

(in sq. Mt)

iii Machinery & Equipments

SI No	Name of machinery/Equipment	Rate	Quantity	Amount
a	Sheet bending machine	₹ 30,000.00	1	₹ 30,000.00
b	Welding machine	₹ 12,000.00	1	₹ 12,000.00
С	Drill machine stand	₹ 9,000.00	1	₹ 9,000.00
d	Air compressor with motor	₹ 14,000.00	1	₹ 14,000.00
e	Hand grinder machine	₹4,000.00	1	₹4,000.00
f	Hand drill machine	₹4,000.00	1	₹4,000.00
	Sub Total			₹ 73,000.00

**Furniture & Other Cost** 

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SI No	Detail of Furniture/Expenses	Amount
a	Small Tools & Equipments	₹ 10,000.00
b	Transportation & Installation Charges	₹5,000.00
С	Electrification & Security Deposit	₹ 15,000.00
d	Furniture & Fittings	₹2,000.00
e	Pre-operative expenses	₹2,000.00
	Sub Total	₹34,000.00

Total Fixed Capital/ Capital Expenditure (iii + iv)

₹ 1,07,000.00



i Raw Material

SI No	Name of the raw material	Rate	Quantity	Amount
a	M/S Flat	₹ 600.00	44.00	₹ 26,400.00
b	M/S Angle	₹ 500.00	40.00	₹ 20,000.00
С	Solid Bar	₹ 400.00	44.00	₹ 17,600.00
d	M/S T- Angle	₹ 400.00	42.00	₹ 16,800.00
	Sub Total			₹ 80,800.00

ii Salary & Wages

SI No	Employment	Rate	No	Amount
a	Manager cum superviser	₹ 0.00	1	
b	Skilled worker	₹5,000.00	2	₹ 10,000.00
С	Unskilled worker	₹ 3,000.00	3	₹ 9,000.00
	Sub Total			₹ 19,000.00

iii Other Expenses

SI No	Detail of Expenses	Amount	
a	Electricity	₹ 2,500.00	
С	Rent (if any)	₹ 0.00	
b	Stationery	₹ 2,500.00	
c	Tax & Insurance	₹ 500.00	
d	Transportation	₹ 1,500.00	
e	Misc	₹3,000.00	
	Sub Total	₹10,000.00	

iv	Working Capital Requirement ( i+ ii+ iii)	=	₹ 1,09,800.00
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## 4 Total Project Cost

С	Total	₹ 2,16,800.00
b	Working Capital	₹ 1,09,800.00
а	Fixed Capital	₹ 1,07,000.00

## 5 Cost Analysis per annum

	Expenditure		Income	
i	Recurring Cost	₹ 13,17,600.00	1. Projected Sale	
ii	Depreciation	₹ 10,950.00	By sale of 1000 Kg grill p.m @Rs 80 per Kg x12	₹ 9,60,000.00
III	Surplus/Profit	₹7,11,450.00	By sale of 600 Kg shutter p.m @Rs 150 per Kg	₹ 10,80,000.00
		₹ 20,40,000.00		₹ 20,40,000.00

Signature of the applicant

Rates and quantities shown may vary as per location and demand of bussiness enterprise. Prepared by the Directorate of Micro, Small and Medium Enterprises, West Bengal.

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